



## Finishing

Preferred solution for the best surface finish

### ZS 583 BELTS



- Aggressive cut rate
  - Higher productivity & longevity
- Width: 10 mm to 600 mm  
Length: 300 mm to 5000 mm  
24, 36, 60, 80, 120

Stainless Steel, Steel (MCS), Aluminium | Close Coat | (Zr)

### CUMIFLEX Performance Plus Flap Disc



- Effective stock removal rate
- Moderate wear pattern
- Best suitable for heavy duty stainless steel fabrications and structures

100, 115, 125, 180 mm  
40, 60, 80, 120

Steel, Mild steel, Stainless steel, Aluminium | Semi Open Coat | (Zr)



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# ABRASIVE SOLUTIONS FOR FOUNDRY



## Metallography

High strength paper and cloth disc for Spectro Polishing application.


### Aloxide Resin Paper Disc



- High quality tear resistant backing
- Better surface finish

7" - 36"

24, 36, 40, 60, 80, 100, 120

Spectro Polishing Machine 

Ferrous, Non-ferrous | Close Coat | (Al<sub>2</sub>O<sub>3</sub>, SiC)


### Cloth Disc



- Tear resistant cotton cloth backing for long life
- Better material removal rate

5" - 36"

36, 60, 80, 100, 120, 220, 400

Spectro Polishing Machine 

Ferrous, Non-ferrous | Close Coat | (Al<sub>2</sub>O<sub>3</sub>, SiC)


### Water Proof Paper Disc



- High quality tear resistant backing
- Better surface finish
- Suitable for wet application

6" - 36"

60 - 1200

Spectro Polishing Machine 

Ferrous, Non-ferrous | Close Coat | (SiC)



## Runner & Riser Grinding


Our products delivers exceptional fast cut rate and long service life which benefits customer to gain more productivity.

### HICARB



- High stock removal performance.
- Superior SIC offers aggressive grinding
- Very comfortable & fatigue free grinding

230x7x22.23, 180x7x22.23, 100x6x16 mm

Angle Grinder 

Cast iron | Type 27 | (SiC)

### CUMI DI/CI



- Specially designed for ductile iron material removal
- Faster grinding with long service life

230x7x22.23, 180x7x22.23 mm

Angle Grinder 


Ductile iron & Cast iron | Type 27 | (Multi, SiC)

### CUMIFLEX - CAST IRON



- High performance material removal rate
- No excessive force is required
- Better surface finish

230x7x22.23, 180x7x22.23 mm

Angle Grinder 

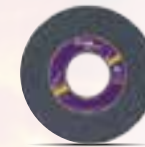
Ductile iron & Cast iron | Type 27 | (Al<sub>2</sub>O<sub>3</sub>, SiC)



## Runner & Riser Removal


With the alloy conditioning application, Promax wheel will help to increase the GR, improve the MRR & boost total cost savings

### CUMI Promax - High Density Range



- High quality Zirconia grains
- High stock removal rate & burn free surface

400x50x152.4 mm / 500x50x203.2 mm

Swing Frame 

Billets & Ingots - Stainless steel, High alloy steel, Carbon steel | TYPE 1 | (Zr)

### CUMI Nxt - Medium Density Range



- Improved MRR
- Higher wheel life
- Less inventory and cost savings in power

400x50x152.4 mm

Pedestal | Swing Frame 

Foundry castings, High alloy steel, Carbon steel, CI & SG | TYPE 1 | (SiC, Zr)

### Classic Range



- Good cutting action and higher productivity
- Controlled wear and longer wheel life

150x25x15.88 / 300x40x31.75 mm

400x65x152.4 / 500x75x203.2 mm

Pedestal | Swing Frame 

CI, SG, Alloy steel | TYPE 1 | (Al<sub>2</sub>O<sub>3</sub>, SiC)

### Vitrified Snagging




Longer life & better cutting

Dia: 400-450 mm

Bore dia: 31.75 - 50.8 mm

#24 #30 # 36 # 46 mm

Thickness: 25-50 mm

Bench Grinder 

Cast iron, low carbon steel | TYPE 1 | (Al<sub>2</sub>O<sub>3</sub>)